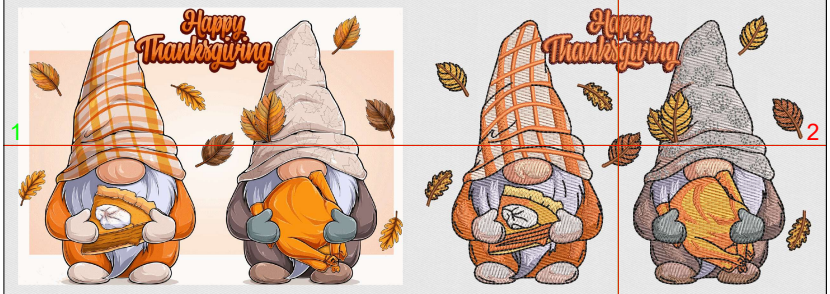
Production Worksheet

Wilcom TrueSizer

Design: **gnomes 5 5**

Title: **gnomes 5 5**

Stitches:	43,200
Height:	3.93 in
Width:	5.51 in
Colors:	23
Colorway:	Colorway 1
Zoom:	0.36



Machine format:	Tajima
Color changes:	27
Stops:	28
Trims:	112
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Appliqués:	0
Left:	70.0 mm
Right:	69.9 mm
Up:	49.4 mm
Down:	50.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	21.63 in²
Max stitch:	11.9 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Total thread:	649.63ft
Total bobbin:	211.54ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	9		1,765	Dark Orange	PMS 1655	Madeira Classic 1078
2.	30		1,607	Saddle Brown	PMS 211	Madeira Classic 1336
3.	28		378	Tawny	PMS 2613	Madeira Classic 1054
4.	29		471	Camel	PMS 2607	Madeira Classic 1344
5.	4		1,805	Lavender Ice	PMS 311	Madeira Classic 1264
6.	6		1,970	Powder Blue	PMS 283	Madeira Classic 1274
7.	39		863	Amber	Thread #19	Madeira Classic 1226
8.	17		431	Light Coral	PMS 155	Madeira Classic 1053
9.	34		2,463	Light Gray	PMS 429	Madeira Classic 1011
10.	40		1,810	Taupe	Thread #20	Madeira Classic 1128
11.	33		1,279	Gray	PMS 430	Madeira Classic 1118
12.	37		2,653	Parchment	PMS 453	Madeira Classic 1123
13.	10		4,050	Orange	PMS 151	Madeira Classic 1278
14.	20		569	Light Yellow	PMS 114	Madeira Classic 1083
15.	19		2,078	Yellow Gold	PMS 123	Madeira Classic 1125
16.	10		2,554	Orange	PMS 151	Madeira Classic 1278
17.	34		892	Light Gray	PMS 429	Madeira Classic 1011
18.	38		1,032	Chamois	Thread #18	Madeira Classic 1305
19.	7		521	Steel Green	PMS 3115	Madeira Classic 1163
20.	8		468	Moody Gray	PMS 307c	Madeira Classic 1361
21.	13		250	White		Madeira Classic 1005
22.	12		2,792	Black		Madeira Classic 1000
23.	15		636	Rust	PMS 729	Madeira Classic 1021
24.	19		2,403	Yellow Gold	PMS 123	Madeira Classic 1125
25.	12		1,254	Black		Madeira Classic 1000
26.	14		1,163	Brown	PMS 4635	Madeira Classic 1258
27.	36		2,262	Dark Red	PMS 188	Madeira Classic 2425
28.	10		2,779	Orange	PMS 151	Madeira Classic 1278

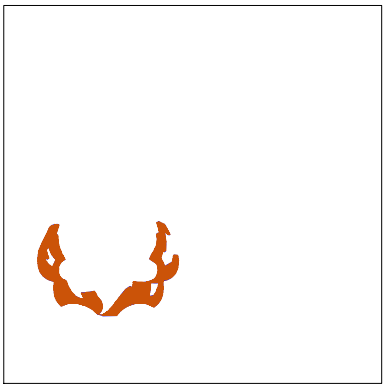
Color Film

Wilcom TrueSizer

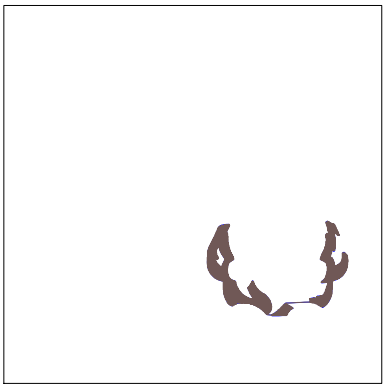
Design: **gnomes 5 5**

Title: **gnomes 5 5**

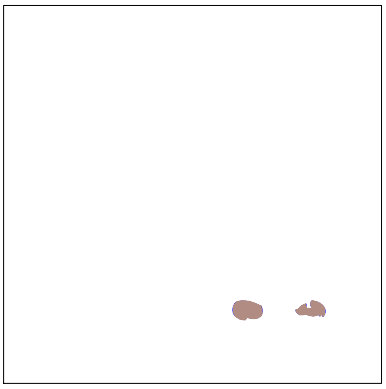
Stitches:	43,200
Height:	3.93 in
Width:	5.51 in
Colors:	23
Colorway:	Colorway 1
Zoom:	0.34



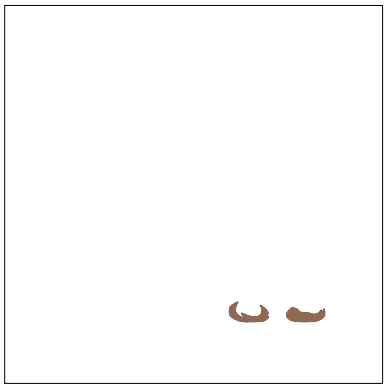
Stop #: 1
Code: Dark Orange
Name: PMS 1655
Chart: Madeira Classic 1078
Stitches: 1,765
Thread used: 27.43ft



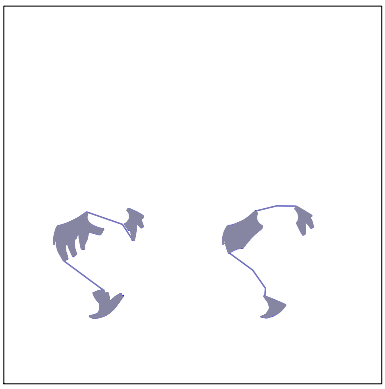
Stop #: 2
Code: Saddle Brown
Name: PMS 211
Chart: Madeira Classic 1336
Stitches: 1,607
Thread used: 24.18ft



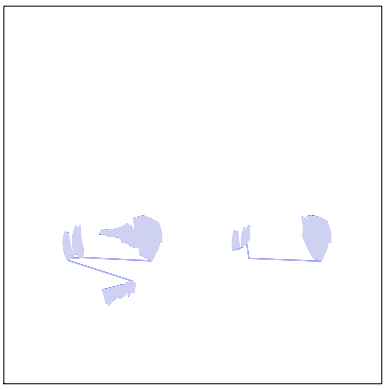
Stop #: 3
Code: Tawny
Name: PMS 2613
Chart: Madeira Classic 1054
Stitches: 378
Thread used: 5.73ft



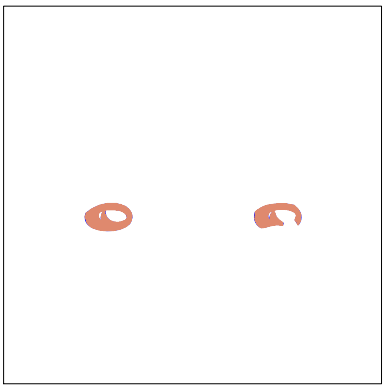
Stop #: 4
Code: Camel
Name: PMS 2607
Chart: Madeira Classic 1344
Stitches: 471
Thread used: 6.30ft



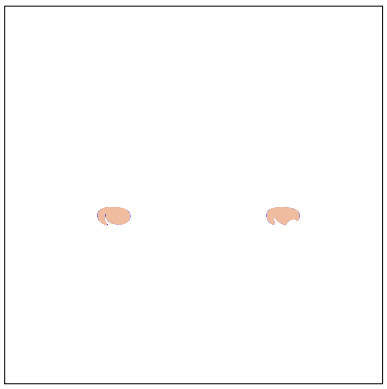
Stop #: 5
Code: Lavender Ice
Name: PMS 311
Chart: Madeira Classic 1264
Stitches: 1,805
Thread used: 26.98ft



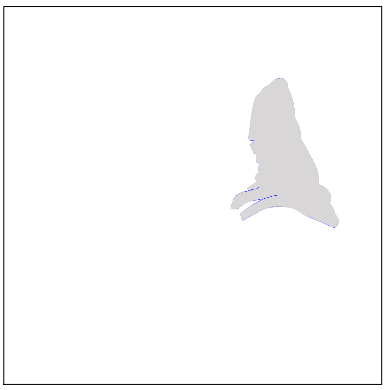
Stop #: 6
Code: Powder Blue
Name: PMS 283
Chart: Madeira Classic 1274
Stitches: 1,970
Thread used: 28.79ft



Stop #: 7
Code: Amber
Name: Thread #19
Chart: Madeira Classic 1226
Stitches: 863
Thread used: 12.27ft



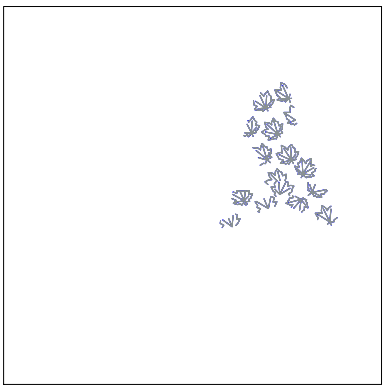
Stop #: 8
Code: Light Coral
Name: PMS 155
Chart: Madeira Classic 1053
Stitches: 431
Thread used: 6.49ft



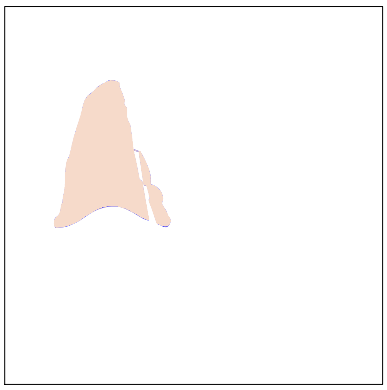
Stop #: 9
Code: Light Gray
Name: PMS 429
Chart: Madeira Classic 1011
Stitches: 2,463
Thread used: 48.93ft



Stop #: 10
Code: Taupe
Name: Thread #20
Chart: Madeira Classic 1128
Stitches: 1,810
Thread used: 25.29ft



Stop #: 11
Code: Gray
Name: PMS 430
Chart: Madeira Classic 1118
Stitches: 1,279
Thread used: 14.36ft



Stop #: 12
Code: Parchment
Name: PMS 453
Chart: Madeira Classic 1123
Stitches: 2,653
Thread used: 53.36ft

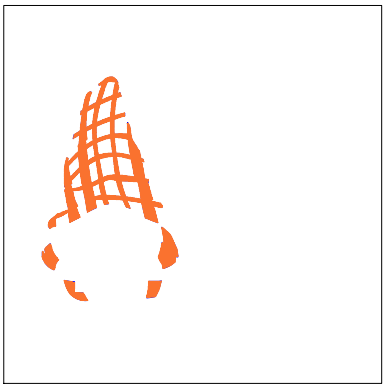
Color Film

Wilcom TrueSizer

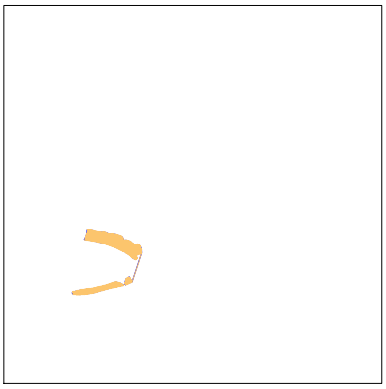
Design: **gnomes 5 5**

Title: **gnomes 5 5**

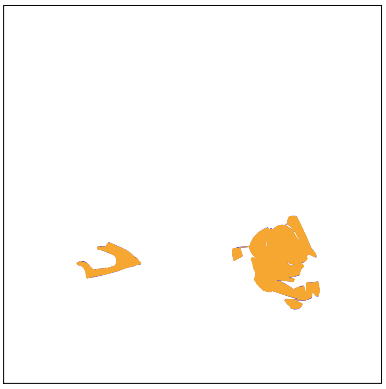
Stitches:	43,200
Height:	3.93 in
Width:	5.51 in
Colors:	23
Colorway:	Colorway 1
Zoom:	0.34



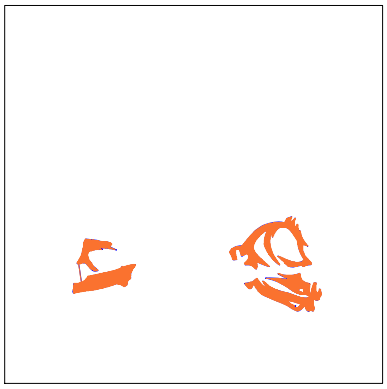
Stop #: 13
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 4,050
Thread used: 55.24ft



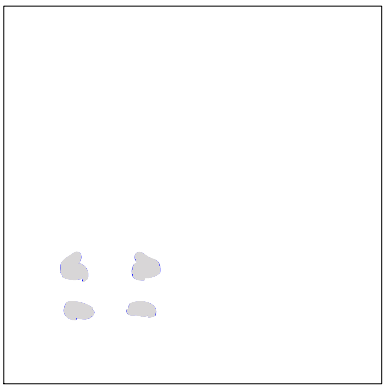
Stop #: 14
Code: Light Yellow
Name: PMS 114
Chart: Madeira Classic 1083
Stitches: 569
Thread used: 8.07ft



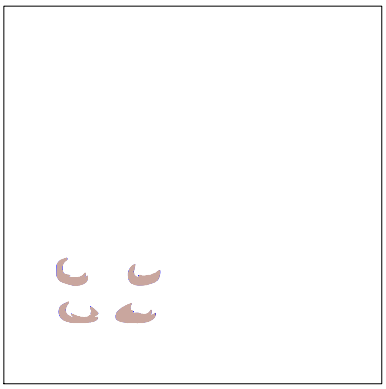
Stop #: 15
Code: Yellow Gold
Name: PMS 123
Chart: Madeira Classic 1125
Stitches: 2,078
Thread used: 34.63ft



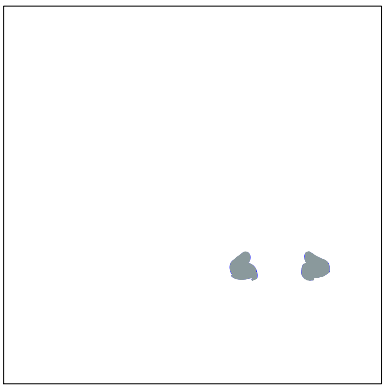
Stop #: 16
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 2,554
Thread used: 36.29ft



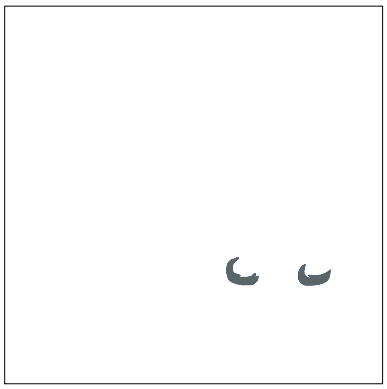
Stop #: 17
Code: Light Gray
Name: PMS 429
Chart: Madeira Classic 1011
Stitches: 892
Thread used: 14.21ft



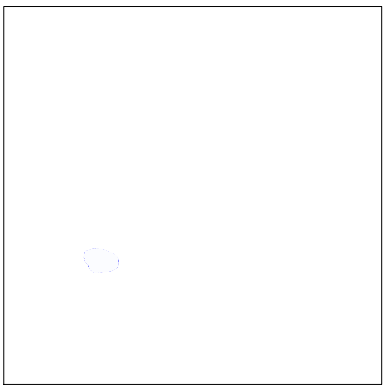
Stop #: 18
Code: Chamois
Name: Thread #18
Chart: Madeira Classic 1305
Stitches: 1,032
Thread used: 13.40ft



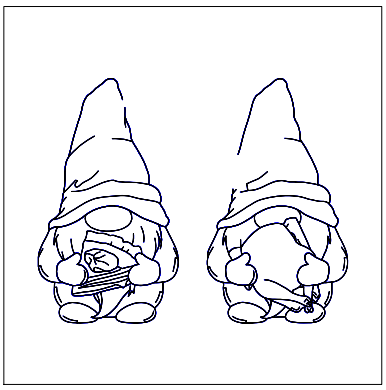
Stop #: 19
Code: Steel Green
Name: PMS 3115
Chart: Madeira Classic 1163
Stitches: 521
Thread used: 8.33ft



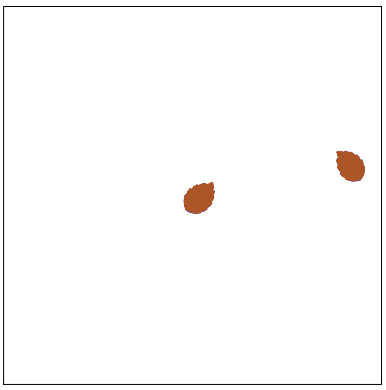
Stop #: 20
Code: Moody Gray
Name: PMS 307c
Chart: Madeira Classic 1361
Stitches: 468
Thread used: 6.16ft



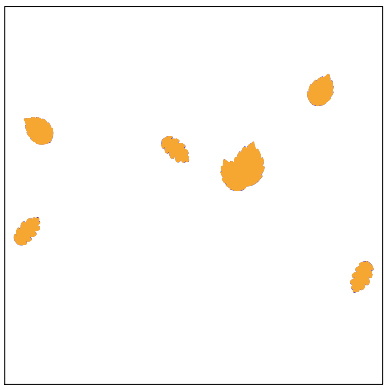
Stop #: 21
Code: White
Name:
Chart: Madeira Classic 1005
Stitches: 250
Thread used: 4.25ft



Stop #: 22
Code: Black
Name:
Chart: Madeira Classic 1000
Stitches: 2,792
Thread used: 34.76ft



Stop #: 23
Code: Rust
Name: PMS 729
Chart: Madeira Classic 1021
Stitches: 636
Thread used: 10.09ft



Stop #: 24
Code: Yellow Gold
Name: PMS 123
Chart: Madeira Classic 1125
Stitches: 2,403
Thread used: 35.03ft

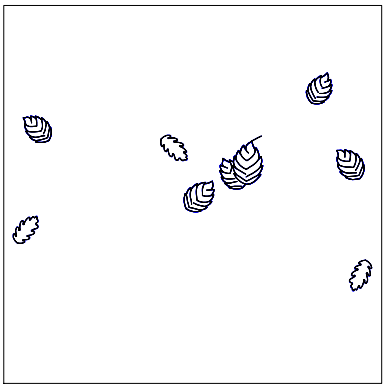
Color Film

Wilcom TrueSizer

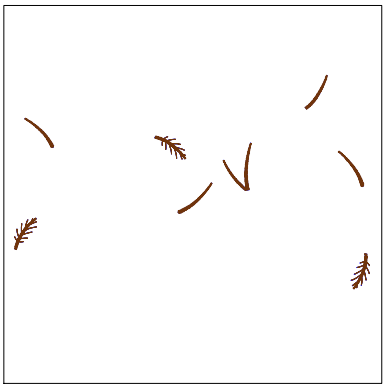
Design: **gnomes 5 5**

Title: **gnomes 5 5**

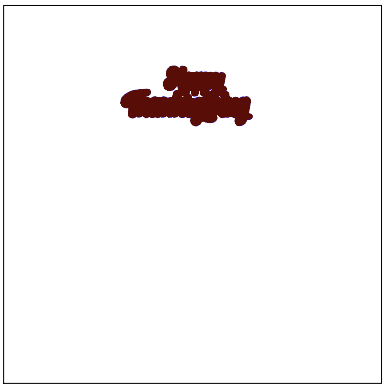
Stitches:	43,200
Height:	3.93 in
Width:	5.51 in
Colors:	23
Colorway:	Colorway 1
Zoom:	0.34



Stop #: 25
Code: Black
Name:
Chart: Madeira Classic 1000
Stitches: 1,254
Thread used: 14.34ft



Stop #: 26
Code: Brown
Name: PMS 4635
Chart: Madeira Classic 1258
Stitches: 1,163
Thread used: 13.29ft



Stop #: 27
Code: Dark Red
Name: PMS 188
Chart: Madeira Classic 2425
Stitches: 2,262
Thread used: 38.84ft



Stop #: 28
Code: Orange
Name: PMS 151
Chart: Madeira Classic 1278
Stitches: 2,779
Thread used: 33.42ft

Production Summary

Wilcom TrueSizer

Design: **gnomes 5 5**

Title: **gnomes 5 5**

Stitches:	43,200
Height:	3.93 in
Width:	5.51 in
Colors:	23



Machine format:	Tajima
Color changes:	27
Stops:	28
Trims:	112
Hoop:	<None>
Max stitch:	11.9 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer

Left:	70.0 mm
Right:	69.9 mm
Up:	49.4 mm
Down:	50.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	21.63 in²
Total thread:	649.63ft
Total bobbin:	211.54ft

Colorway			Colorway 1
Background			
Product			
Stop	Color	Stitches	
1	9	1,765	Dark Orange PMS 1655 Madeira Classic 1078
2	30	1,607	Saddle Brown PMS 211 Madeira Classic 1336
3	28	378	Tawny PMS 2613 Madeira Classic 1054
4	29	471	Camel PMS 2607 Madeira Classic 1344
5	4	1,805	Lavender Ice PMS 311 Madeira Classic 1264
6	6	1,970	Powder Blue PMS 283 Madeira Classic 1274
7	39	863	Amber Thread #19 Madeira Classic 1226
8	17	431	Light Coral PMS 155 Madeira Classic 1053
9	34	2,463	Light Gray PMS 429 Madeira Classic 1011
10	40	1,810	Taupe Thread #20 Madeira Classic 1128
11	33	1,279	Gray PMS 430 Madeira Classic 1118
12	37	2,653	Parchment PMS 453 Madeira Classic 1123

Production Summary

Wilcom TrueSizer

Design: **gnomes 5 5**

Title: **gnomes 5 5**

Stitches:	43,200
Height:	3.93 in
Width:	5.51 in
Colors:	23



Machine format:	Tajima
Color changes:	27
Stops:	28
Trims:	112
Hoop:	<None>
Max stitch:	11.9 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer

Left:	70.0 mm
Right:	69.9 mm
Up:	49.4 mm
Down:	50.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	21.63 in²
Total thread:	649.63ft
Total bobbin:	211.54ft

Colorway			Colorway 1
Background			
Product			
Stop	Color	Stitches	
13	10	4,050	Orange PMS 151 Madeira Classic 1278
14	20	569	Light Yellow PMS 114 Madeira Classic 1083
15	19	2,078	Yellow Gold PMS 123 Madeira Classic 1125
16	10	2,554	Orange PMS 151 Madeira Classic 1278
17	34	892	Light Gray PMS 429 Madeira Classic 1011
18	38	1,032	Chamois Thread #18 Madeira Classic 1305
19	7	521	Steel Green PMS 3115 Madeira Classic 1163
20	8	468	Moody Gray PMS 307c Madeira Classic 1361
21	13	250	White Madeira Classic 1005
22	12	2,792	Black Madeira Classic 1000
23	15	636	Rust PMS 729 Madeira Classic 1021
24	19	2,403	Yellow Gold PMS 123 Madeira Classic 1125

Production Summary

Wilcom TrueSizer

Design: **gnomes 5 5**

Title: **gnomes 5 5**

Stitches:	43,200
Height:	3.93 in
Width:	5.51 in
Colors:	23



Machine format:	Tajima
Color changes:	27
Stops:	28
Trims:	112
Hoop:	<None>
Max stitch:	11.9 mm
Min stitch:	0.2 mm
Max jump:	7.0 mm
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer

Left:	70.0 mm
Right:	69.9 mm
Up:	49.4 mm
Down:	50.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	21.63 in²
Total thread:	649.63ft
Total bobbin:	211.54ft

Colorway			Colorway 1
Background			
Product			
Stop	Color	Stitches	
25	12	1,254	Black Madeira Classic 1000
26	14	1,163	Brown PMS 4635 Madeira Classic 1258
27	36	2,262	Dark Red PMS 188 Madeira Classic 2425
28	10	2,779	Orange PMS 151 Madeira Classic 1278